

## **DOUBLE-CHANNEL submersible pumps**





## **DOUBLE-CHANNEL**

- BC electric pumps are DOUBLE CHANNEL pumps, specially designed and made using the most advanced expertise of Pedrollo that can rely on 50 years of experience in pump construction.
- Made from stainless steel and exceptionally sturdy, abrasion-resistant, long-lasting, heavy-gauge cast iron, BC series pumps feature high-efficiency DOUBLE CHANNEL type impellers for high flow rates. They are therefore suitable for draining foul and waste water, sewage, water mixed with solids, activated and putrid sludge with solids in suspension up to 50 mm in diameter.
- \* Thanks to enhanced oversizing of the electric motor, shaft and bearings, these new BC electric pumps guarantee unprecedented service life, high hydraulic performance, low operating costs and easy maintenance. The sturdy electric motor construction allows continuous mode operation even if partially uncovered.





#### **PERFORMANCE RANGE**

- Flow rate up to **2300 l/min** (138 m<sup>3</sup>/h)
- Head up to 31 m

#### **APPLICATION LIMITS**

- **10 m** maximum immersion depth below the water level (with a properly long power cable)
- Maximum liquid temperature +40 °C
- Passage of suspended solids:
  - up to Ø 35 mm for BC 35
  - up to **Ø 50 mm** for BC 50

Minimum immersion depth for continuous service: 500 mm

#### **CONSTRUCTION AND SAFETY STANDARDS**

10 m power cable length

#### **INSTALLATION AND USE**

Made from stainless steel and exceptionally sturdy, abrasion-resistant, long-lasting, heavy-gauge cast iron, the **BC** pump series features a DOUBLE-CHANNEL impeller and is therefore suitable for draining **dirty, sewage and waste water, and water mixed with putrid sludge**.

The pumps are suitable for installation in sewers, tunnels, excavations, canals, underground car parks, etc.

#### **PATENTS - TRADE MARKS - MODELS**

• Registered EU Design n. 003863158-0001

#### **OPTIONS AVAILABLE ON REQUEST**

• Other voltage ratings or 60 Hz frequency

WARRANTY

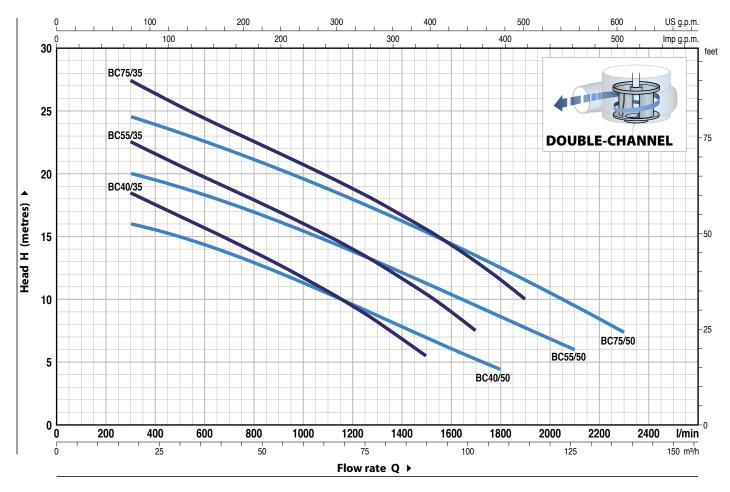
2 years in accordance with our general terms of sale





#### **CHARACTERISTIC CURVES AND PERFORMANCE DATA**

50 Hz n= 2900 min<sup>-1</sup>



MODEL	POWE	R (P2)	m³/h	0	18	30	42	54	66	78	90	102	114
Three-phase	kW	HP	<b>Q</b> //min	0	300	500	700	900	1100	1300	1500	1700	1900
BC 40/35	3	4		21.4	18.5	16.6	14.7	12.8	10.6	8.2	5.5		
BC 55/35	4	5.5	H metres	25.8	22.5	20.6	18.8	17	15	12.9	10.4	7.5	
BC 75/35	5.5	7.5	-	31	27.5	25.4	23.5	21.6	19.8	17.8	15.6	13	10
MODEL	POWE	R (P2)	_ m³/h	0	18	30	45	60	75	90	108	126	138
Three-phase	kW	HP	<b>Q</b> I/min	0	300	500	750	1000	1250	1500	1800	2100	2300
BC 40/50	3	4		16.5	16	14.8	13.1	11.1	9	6.8	4.5		
BC 55/50	4	5.5	H metres	21.5	20	19.1	17.5	15.6	13.5	11.3	8.7	6	
BC 75/50	5.5	7.5		26.5	24.5	23.2	21.5	19.6	17.5	15.3	12.4	9.4	7.5

**Q** = Flow rate **H** = Total manometric head

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.











# BC 35 - 50

#### POS. COMPONENT CONSTRUCTION CHARACTERISTICS

1	PUMP BODY	Cast iron with Epoxy Electro Coating treatment, with flanged and threaded port in compliance with ISO 228/1
2	IMPELLER	Cast iron with Epoxy Electro Coating treatment DOUBLE-CHANNEL type
3	MOTOR CASING	AISI 304 stainless steel
4	MOTOR CASING PLATE	Cast iron with Epoxy Electro Coating treatment
5	MOTOR SHAFT	AISI 431 stainless steel

#### 6 TWO MECHANICAL SEALS SEPARATED BY AN OIL CHAMBER

Seal	Shaft	Position		Materials		
Model	Diameter		Stationary ring	Rotational ring	Elastomer	
AR-27	Ø 27 mm	Motor side	Silicon carbide	Graphite	NBR	
AR-25	Ø 25 mm	Pump side	Silicon carbide	Silicon carbide	NBR	

7 BEARINGS

6306 ZZ C3 / 6304 ZZ C3

#### 8 ELECTRIC MOTOR

three-phase 400 V - 50 Hz

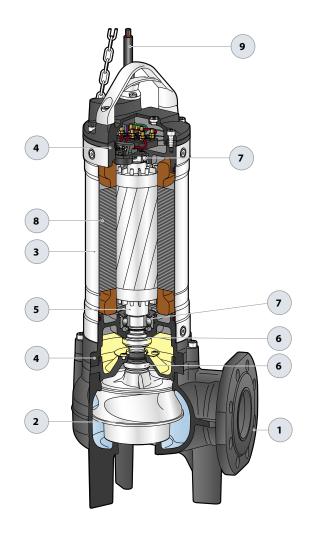
with automatically resettable thermal motor protector built into the motor (THREE-PHASE)

– Insulation: class F

- Protection: IP X8

#### 9 POWER CABLE

"H07 RN-F" type <u>Standard length 10 metres</u>

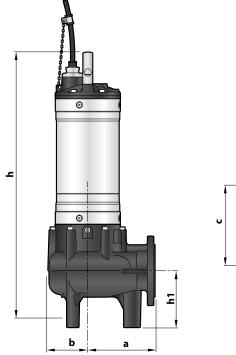




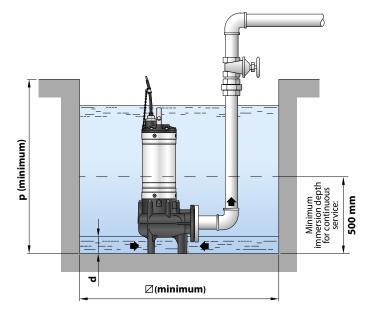
#### DIMENSIONS AND WEIGHT



Typical installation



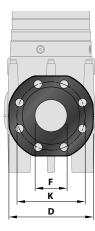




MODEL	Passage				DIMENSI	ONS mm				
Three-phase	of solids a b c h h1	h1	d	р	Ø	3~				
BC 40/35					595					56.0
BC 55/35	Ø 35 mm	170	113	225	635	100	40	800	500	62.2
BC 75/35					665					67.0
BC 40/50					655					58.5
BC 55/50	Ø 50 mm	178	107	210	695	150	85	800	500	64.7
BC 75/50					725					69.4

#### **PORT FLANGE** -

MODEL	FLANGE	F	к	D	но	LES
Three-phase	DN		mm	mm	N°	Ø (mm)
BC 40/35						
BC 55/35	<b>65</b> (PN10)	2½"	145	185	4	18
BC 75/35	(FNTO)					
BC 40/50						
BC 55/50	80 (DN10)	3"	160	200	8	18
BC 75/50	(PN10)					



#### ABSORPTION

MODEL	VOLTAGE
Three-phase	400 V
BC 40/35	<b>6.2</b> A
BC 55/35	<b>8.3</b> A
BC 75/35	<b>13.5</b> A
BC 40/50	<b>7.0</b> A
BC 55/50	<b>9.0</b> A
BC 75/50	<b>13.5</b> A

## **SEWAGE LIFTING SYSTEM**



#### VERTICAL DELIVERY VERSION WITH 3/4 " GUIDE TUBES

For <b>BC /35</b>	Code ASSPVX653V	DN 3"
For <b>BC /50</b>	Code ASSVXCF071V	DN 3"

Kit comprising:

1. footing connection complete with counterflange;

2. slide guide with screws and seals;

3. support for guide tubes.

# VERTICAL DELIVERY VERSION WITH 2" GUIDE TUBES (C)

For <b>BC /50</b> Code ASSVXCE0705V DN <b>3</b> "	For <b>BC /35</b>	Code ASSPVX65V	DN 3"
	For <b>BC /50</b>	Code ASSVXCF0705V	DN 3"

Kit comprising:

1. footing connection complete with counterflange;

2. slide guide with screws and seals;

3. support for guide tubes.

#### ACCESSORIES AVAILABLE ON ORDER

#### **SLIDE GUIDE** (Can also be ordered separately)

· · · · · · · · · · · · · · · · · · ·		
For <b>BC /35</b> with guide tubes Ø 34"	Code ASSFL010	
For <b>BC /50</b> with guide tubes Ø 34"	Code ASSFL0018	2012
For <b>BC /35</b> with guide tubes Ø <b>2</b> "	Code ASSFL065	- 1 N
For <b>BC /50</b> with guide tubes Ø 2"	Code ASSFL072	
		No. All Street

• Complete with screws and seals

#### **INTERMEDIATE SUPPORT** (on request)

For guide tubes Ø ¾"	Code 859SV340INTFA
For guide tubes Ø <b>2</b> "	Code 859SV349INTFA

#### **GUIDE TUBES** (AISI 304 stainless steel)

Guide tubes Ø ¾"	Code 54SARTG005
Guide tubes Ø <b>2</b> "	Code 54SARTG006

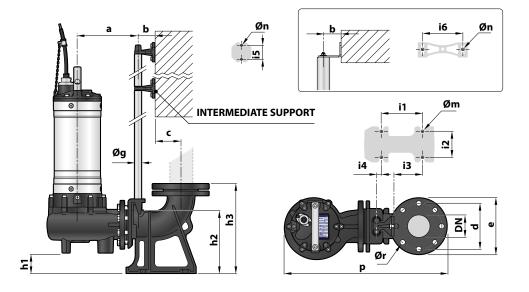
#### To ensure stability, install the intermediate support:

– every 2 metres with ¾" guide tubes (mandatory);

- every 3 metres with 2" guide tubes (recommended).

• Maximum length of the tube plank: 6 metres





#### Version with ¾" guide tubes

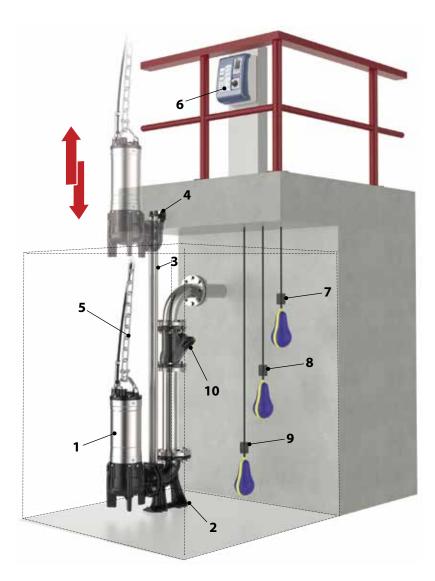
MODEL	Passage of solids mm	PORT DN	DIMENSIONS mm																
			а	b	c	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	Øg	Øm	Øn
BC /35	Ø 35	3"	231		150	100	550	69	216	200	130	112	84	15	50	3⁄4"	14	11	18
BC /50	Ø 50		222	61	69	150 190	553	19	216	280									

#### Version with 2" guide tubes

MODEL	Passage of solids	PORT		DIMENSIONS mm																	
	mm	DN	a	b	c	d	е	р	h1	h2	h3	i1	i2	i3	i4	i5	i6	Øg	Øm	Øn	Ør
BC /35	Ø 35	3"	319	9	05	160	200	710	107	264	392	250	150	34	-	80	186	2"	22	13.5	18
BC /50	Ø 50		328	86	95			714	57	264											



#### **TYPICAL INSTALLATION**



- 1. Pump
- 2. Footing connection
- 3. Guide tubes
- 4. Support for guide tubes
- 5. Lifting chain
- 6. Control box
- 7. Alarm float switch
- 8. Starting float switch
- 9. Stop float switch
- 10. Non-return valve



The features and specifications here in are in no way binding for the manufacturer. Pedrollo S.p.A. reserves the right to modify the product in accordance with its production improvement policy at any time and without prior notice.

#### Pedrollo S.p.A.

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### **MADE IN ITALY**